

Work Order ID 68496



Page 1

Thursday, April 14, 2011 10:15:16 AM

Item ID: D412-630-031

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *CL*

Date: *11/04/14*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-630

Rev M

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG003

8 w/05/27

11-5-27

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg D412-630 p.17

****ensure tension to retract step is 11 to 18 lbs before installing lockwire.****

11/05/26 ①

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

****ensure tension to retract step is 11 to 18 lbs ****

8 w/05/26

44

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 68496

Thursday, April 14, 2011 10:15:16 AM



Page 2

Item ID: D412-630-031

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Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/5/26 SP

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/05/22

ⓧ

47

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-630-031

Location: 3/6

PPP Rev: 3/6

11/5/27 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 3

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Start Date: 4/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/2011

UMF

11-05-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, April 14, 2011 10:15:10 AM

Page 1

Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)




Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV. A 05.11.21 NEW ISSUE EC
IPP REV. B 05.12.19 updated pick list EC
IPP REV. C 07.11.12 ecn 1019,no chg EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4  NUT		Purchased	No			130	Each	22.0000	1	1			
<div> <div>Location</div> <div>ST324</div> <div>116786</div> </div> <div> <div>Loc Qty</div> <div>22</div> <div>22</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
AN310-5  NUT		Purchased	No			130	Each	32.0000	2	2			
<div> <div>Location</div> <div>ST324</div> <div>114830</div> </div> <div> <div>Loc Qty</div> <div>32</div> <div>32</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
AN3C5A  Bolt		Purchased	No			130	Each	1,077.000	3	3			
<div> <div>Location</div> <div>FP-A</div> <div>115835</div> <div>ST350</div> <div>115422</div> <div>116419</div> <div>116549</div> <div>117343</div> </div> <div> <div>Loc Qty</div> <div>7</div> <div>7</div> <div>1070</div> <div>52</div> <div>418</div> <div>100</div> <div>500</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>													

11/17/42 SD

2

2

11/5/269

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Page 2

Work Order ID: 68496

Parent Item: D412-630-031






Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN44-C12	Purchased	No		130	Each	9.0000	1	
								
eyebolt								
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST362		9			
			114669		9			
AN4C15	Purchased	No		130	Each	8.0000	1	
								
BOLT								
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST358		8			
			114669		8			
AN5C11	Purchased	No		130	Each	39.0000	1	
								
BOLT								
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337		39			
			113950		9			
			114801		30			
AN5C15	Purchased	No		130	Each	13.0000	1	
								
BOLT								
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST338		13			
			114669		13			
AN960C10	Purchased	No		130	Each	0.0000	7	
								
WASHER								
					</			

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

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Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C516

Purchased

No

130

Each

55.0000

1

1



WASHER

Location

Loc Qty

Loc Code

ST347

55

102842

55

D3454-1

Manufactured

No

130

Each

26.0000

1

1



Bushing

Location

Loc Qty

Loc Code

ST054

26

58555

26

D3454-3

Manufactured

No

130

Each

0.0000

2

2



Bushing

D3454-5

Manufactured

No

130

Each

3.0000

2

2



Bushing

Location

Loc Qty

Loc Code

ST054

3

58556

3

D3455-1

Manufactured

No

130

Each

13.0000

4

4



Spacer

Location

Loc Qty

Loc Code

ST054

13

59469

13

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3455-3

Manufactured No

130 Each

8.0000

2

Spacer

Location

Loc Qty

Loc Code

ST054

8

58559

8

Manufactured No

130 Each

3.0000

D3462-041

Bracket Assembly

Location

Loc Qty

Loc Code

ST198A

3

60572

3

Purchased No

130 Each

998.0000

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP-B

-5

112314

-5

ST301

923

112314

923

Purchased No

130 Each

46.0000

MS24665-227

COTTER PIN

Location

Loc Qty

Loc Code

ST309

46

113845

46

Thursday, April 14, 2011 10:15:12 AM

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Page 4

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 5

Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-229

Purchased

No

130

Each

135.0000

2

2

COTTER PIN

NAS1515H5

Purchased

No

130

Each

171.0000

1

1

Washer

D3463-041

Manufactured

No

110

Each

1.0000

1

1

Step Weldment Assembly

D3443-043

Manufactured

No

110

Each

1.0000

1

1

Strut Weldment Assembly

Location

ST309

111041

Loc Qty

135

135

Loc Code

Location

FG

103286

103691

ST277

109430

Loc Qty

40

20

20

131

131

Loc Code

Location

ST494

56064

Loc Qty

1

1

Loc Code

Location

ST198A

56062

Loc Qty

1

1

Loc Code

Thursday, April 14, 2011 10:15:12 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, April 14, 2011 10:15:12 AM

Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3443-041



Strut Weldment Assembly

Manufactured No

110 Each

3.0000

1

1



EB 4/05/20

Location

Loc Qty

Loc Code

ST198A

3

56061

3

1

Manufactured No

110 Each

2.0000

2

2



EB 4/05/20

D3443-9



Pin

Location

Loc Qty

Loc Code

ST053

2

58552

2

B68475 (20)

Manufactured No

110 Each

14.0000

2

2



EB 4/05/20

D3454-7



Bushing

Location

Loc Qty

Loc Code

ST054

14

59256

14

2

Manufactured No

110 Each

13.0000

2

2



EB 4/05/20

D3455-1



Spacer

Location

Loc Qty

Loc Code

ST054

13

59469

13

1

Manufactured No

110 Each

24.0000

1

1



EB 4/05/20

D3465-1



Washer

Location

Loc Qty

Loc Code

ST054

24

46134

24

1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 68496

Parent Item: D412-630-031

Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN4CH3



SS Bolt

Purchased

No

110

Each

13.0000

2

2



EPB 11/05/26

Location

Loc Qty

Loc Code

ST355

13

114801

13

110

Each

20.0000

1

2



EPB 11/05/26

AN4CI4



BOLT

Purchased

No

Location

Loc Qty

Loc Code

ST358

20

114669

20

110

Each

22.0000

1

Y



EPB 11/05/26

AN310-4



NUT

Purchased

No

Location

Loc Qty

Loc Code

ST324

22

116786

22

110

Each

47.0000

1

Y



EPB 11/05/26

AN310-7



NUT

Purchased

No

Location

Loc Qty

Loc Code

ST324

47

114784

47

110

Each

46.0000

1

Y



EPB 11/05/26

MS24665-227



COTTER PIN

Purchased

No

Location

Loc Qty

Loc Code

ST309

46

113845

46

Y

Thursday, April 14, 2011 10:15:13 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, April 14, 2011 10:15:13 AM

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Work Order ID: 68496



Parent Item: D412-630-031



Parent Item Name: Pilot/Co-Pilot Step, LH (Folding)

Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-302

Purchased

No

110

Each

22.0000

1



Cotter Pin



1
EP 4/05/26

Location

Loc Qty

Loc Code

ST309

22

113644

22

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

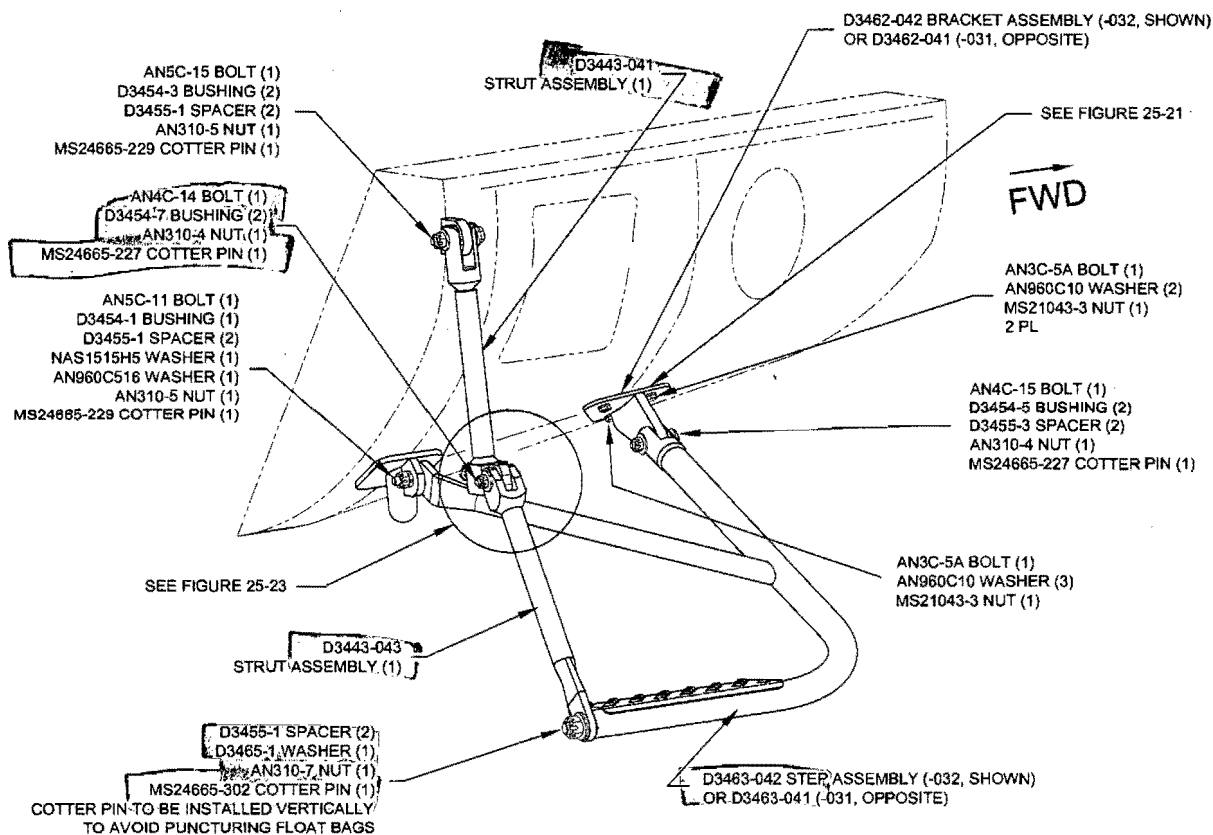


FIGURE 25-22: Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)

CL11/04/14
W10: 68496

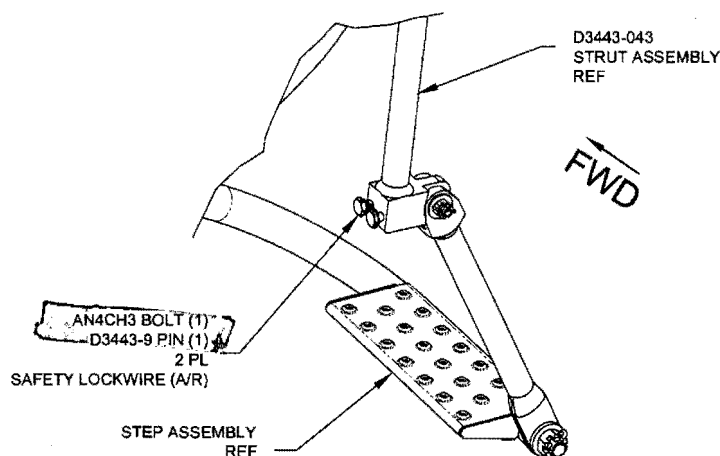


FIGURE 25-23: Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)

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25.6 PARTS LIST

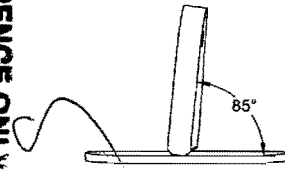
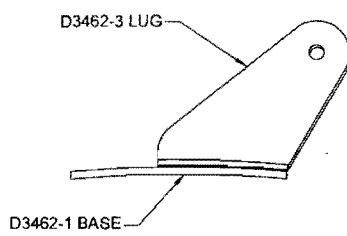
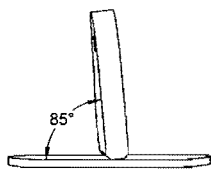
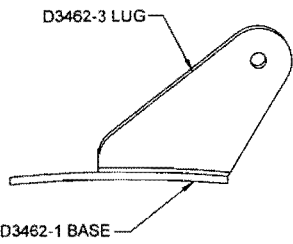
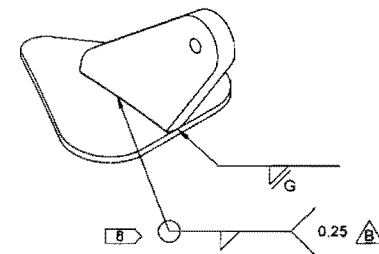
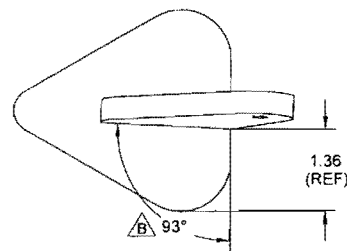
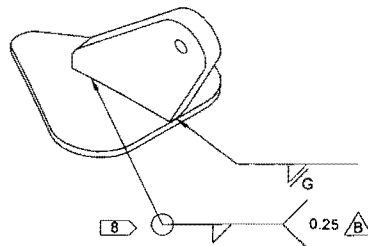
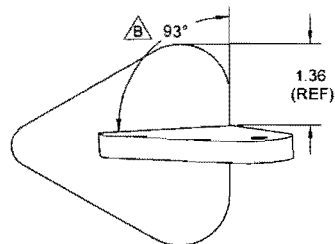
Qty -011	Qty -012	Qty -041	Qty -042	Part Number	Description
X				D412-630-011	HELI-ACCESS-STEP™ LH (HEAVY DUTY FOLDING)
	X			D412-630-012	HELI-ACCESS-STEP™ RH (HEAVY DUTY FOLDING)
1		X		D412-630-041	STEP ASSEMBLY LH
	1		X	D412-630-042	STEP ASSEMBLY RH
1	1	1	1	D2012-107	CLEVIS
2	2	2	2	D2022-101	SPACER
		4	4	D2652	BUSHING
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH
4	4			D2806-1	BUSHING
2	2			D2806-3	BUSHING
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)
		1	1	D2810-3	STRUT
		1		D2812-043	STEP ASSEMBLY LH (REPLACES D2812-041)
			1	D2812-044	STEP ASSEMBLY RH (REPLACES D2812-042)
		3	3	D2813	WASHER
		1		D2990-041	STA 129 BRACKET ASSEMBLY LH
			1	D2990-042	STA 129 BRACKET ASSEMBLY RH
		2	2	AN3-20A	BOLT
1	1	1	1	AN4-10A	BOLT
4	4			AN4-15A	BOLT
2	2			AN5-15A	BOLT
		3	3	AN8-16	BOLT
		3	3	AN310-8	NUT
		3	3	MS24665-285	COTTER PIN (OR AN380-3-4)
		4	4	AN960JD10	WASHER
8	8	1	1	AN960JD416	WASHER
4	4			AN960JD516	WASHER
		6	6	AN960JD816	WASHER
		4	4	MS21042L3	NUT (OR MS21042-3)
5	5	1	1	MS21042L4	NUT (OR MS21042-4)
2	2			MS21042L5	NUT (OR MS21042-5)

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Qty -031	Qty -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
1	1	D3443-041	STRUT ASSEMBLY
1	1	D3443-043	STRUT ASSEMBLY
2	2	D3443-9	PIN
1	1	D3454-1	BUSHING
2	2	D3454-3	BUSHING
2	2	D3454-5	BUSHING
2	2	D3454-7	BUSHING
④ 2	6	D3455-1	SPACER (-2)
2	2	D3455-3	SPACER
1		D3462-041	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
1	1	D3463-041	STEP ASSEMBLY
	1	D3463-042	STEP ASSEMBLY
1	1	D3465-1	WASHER
① 2	2	AN310-4	NUT -1
2	2	AN310-5	NUT
1	1	AN310-7	NUT
3	3	AN3C-5A	BOLT
1	1	AN44-C12	* EYEBOLT
1	1	AN4C14	BOLT
1	1	AN4C15	BOLT
2	2	AN4CH3	BOLT
1	1	AN5C11	BOLT
1	1	AN5C15	BOLT
7	7	AN960C10	WASHER
1	1	AN960C516	WASHER
3	3	MS21043-3	NUT
① 2	2	MS24665-227	COTTER PIN (-1)
2	2	MS24665-229	COTTER PIN
1	1	MS24665-302	COTTER PIN
1	1	NAS1515H5	WASHER

* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP





REFERENCE ONLY

D3462-041 BRACKET ASSEMBLY

D3462-042 BRACKET ASSEMBLY

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

C	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24
B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.24		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3462	REV. C
TITLE BRACKET ASSEMBLY	SCALE 1:2
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